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BD Diesel GM Turbo Intake L5P Install Instructions 2017-2023 L5P Turbo intake

1045630

L5P turbo intake

Kit Contents

1405630	1900015	FT-920158634
		
<i>Intake Pipe L5P Dmax</i> Qty: 1	<i>Bolt M8-1.25 x 30mm Flange</i> Qty: 2	<i>O-ring 2-239 Viton</i> Qty: 1

Optional Parts

Description	Part #
Turbo Screamer GMC L5P 2017-2023	1045844

Tools Required for Installation

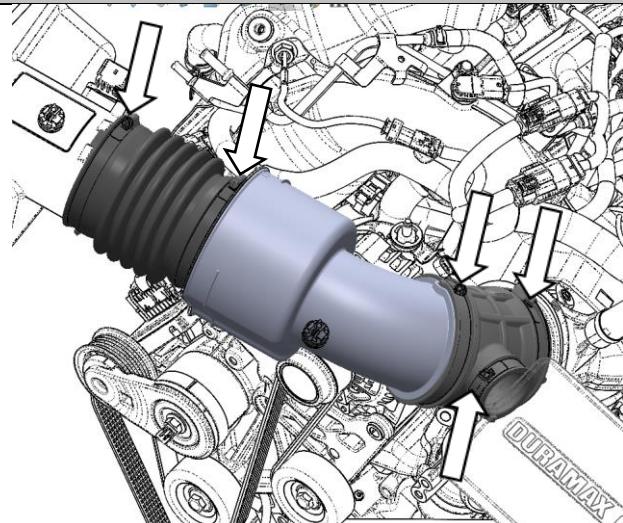
- 13mm swivel Socket
- 10mm swivel Socket
- Long 1/4 " extension and ratchet
- 8 – 13mm socket
- Screwdriver
- Torque Wrench
- Scraper

Installation

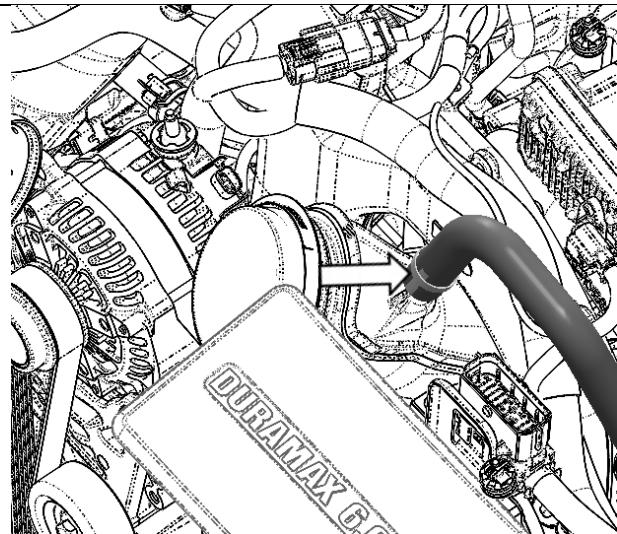
Disconnect both vehicle batteries for safety.

Removal

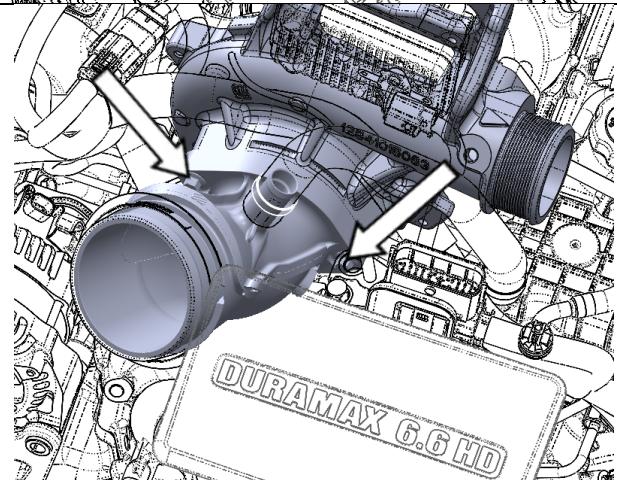
Using screwdriver, remove all the intake piping as shown.



Remove PCV hose retaining clip using a small pick or pry tool. Disconnect hose and remove OEM horn.



Remove the two bolts that secure the OEM turbo intake to compressor housing of the turbo using $\frac{1}{4}$ " extension and 13mm swivel socket. Twist and pull out the turbo intake.

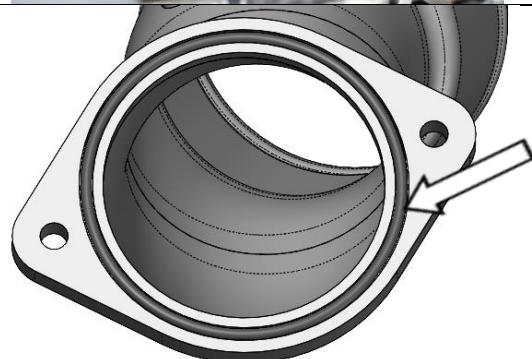


Installation

Clean compressor housing flange using cloth



Use very small amount of grease to lubricate the O-ring groove and place the O-ring (FT-920158634) into it as shown. Avoid petroleum or synthetic lubricant which may damage the O-ring



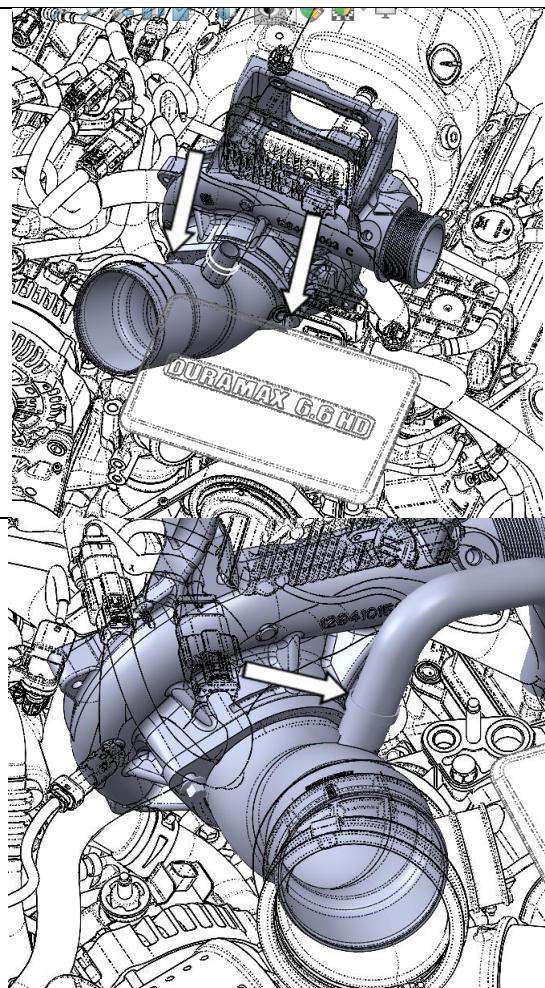
Place the turbo intake on to the turbo compressor-housing flange and secure it with supplied bolts as shown.

Torque Spec: 18 ft-lbs

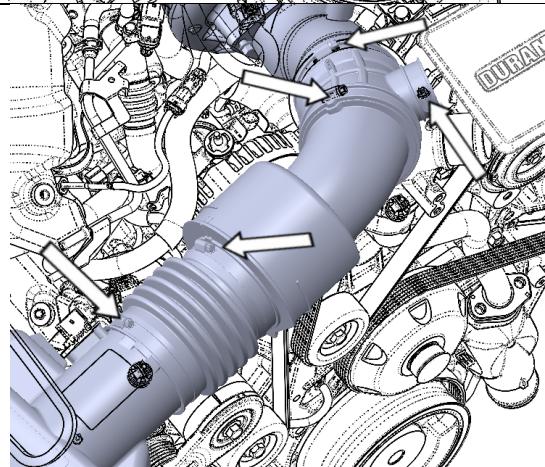
Reinstall PVC hose

NPTE:

Normally the PCV hose and clamp may be removed and reinstalled without damage. If your clamp is damaged during the removal process, you may replace it with a standard hose clamp.



Reconnect all intake piping as shown.



Reconnect both vehicle batteries, and ensure all clamps are tight. Installation is now complete.