

HEAD STUD INSTALLATION ON '94-'03 POWERSTROKE 7.3L- PART #TTP9403HS01

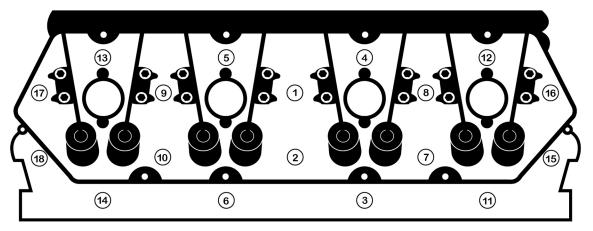
NOTE: Confirm you have the correct part number for your truck before installation.

- 1. Clean and inspect hardware prior to installation. Examine for damage, defects, fit and dimensions.
- 2. Clean all threads in the block to ensure proper thread alignment and torque readings.
- 3. *Hand tighten* the studs into the block. Do not tighten completely. For permanent stud mounting, Loctite can be used. Be sure to torque fasteners before the Loctite sets up. ***NOTE: Loctite is not recommended as studs will be damaged if later removed.*
- 4. Install the cylinder head(s). Check for misalignment and/or binding.
- 5. Prior to installing the washers and nuts onto the studs, lubricate the block, head, stud, and nut threads with the included fastener lubricant. *Do not use motor oil.*
- 6. Install the washers and nuts onto the studs and hand tighten.
- 7. Using the included lubricant, follow TRACKTECH's recommended torque sequence and tighten the nuts in three equal steps (see diagram below).

INSTALLATION SEQUENCE

Note: The 6.625" (short) studs install along the intake manifold side of the cylinder head

Step #1: Tighten the studs to 45 ft. lbs. using the diagramed sequence. Step #2: Tighten the studs to 85 ft. lbs. using the diagramed sequence. Step #3: Tighten the studs to 125 ft. lbs. using the diagramed sequence.



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