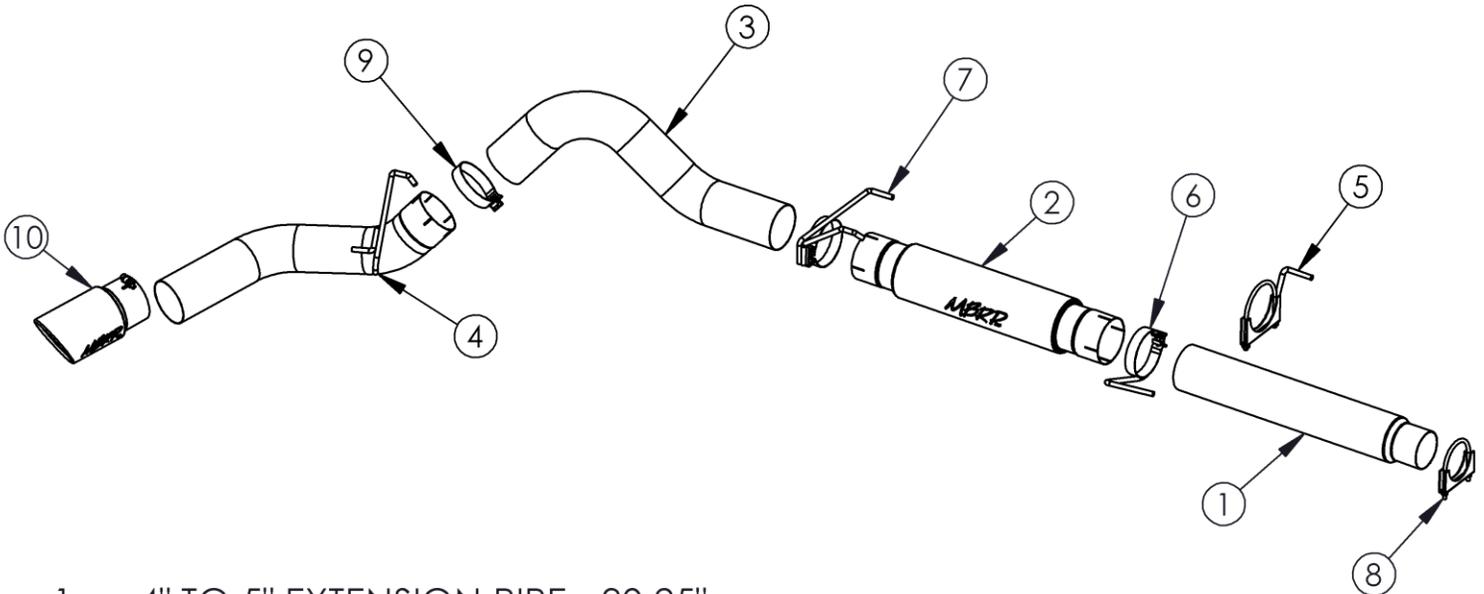


S61180

**04.5-07 DODGE 2500/3500 "600/610" 5.9L
CUMMINS, CAT BACK, 5" SINGLE SIDE**

MBRP
INC.

PERFORMANCE EXHAUST



1. 4" TO 5" EXTENSION PIPE - 30.25"
2. HIGH FLOW MUFFLER ASSEMBLY
3. OVER-AXLE
4. TAIL PIPE
5. 5" HANGER CLAMP
6. 5" HANGER CLAMP
7. 5" HANGER CLAMP
8. 4" CLAMP
9. 5" BAND CLAMP
10. EXHAUST TIP

PLEASE READ BEFORE STARTING INSTALATION

While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

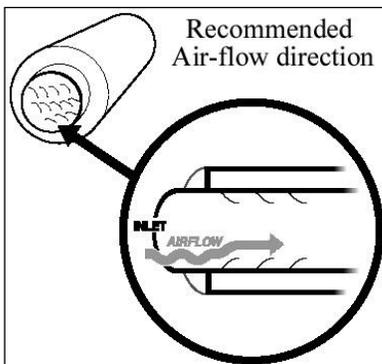
If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

Removal of stock system:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber isolators.
2. Remove the exhaust system from the rubber insulator and remove all of the clamps from the Catalytic Converter back.
3. Separate the slip joint behind the muffler and remove the Tail Pipe. Next, separate the slip joint located behind the Catalytic Converter and remove the Muffler and Extension Pipe.
4. Remove the spare tire. You may not be able to reinstall your spare tire after the installation of this exhaust system.

Installation of MBRP Inc. Performance Exhaust:

1. Install the **4" to 5" Extension Pipe** over the OEM pipe behind the Catalytic Converter using the provided **4" Clamp**. This pipe provides the required length to fit a Quad Cab Long Bed or Mega Cab truck. The **4" to 5" Extension Pipe** will have to be cut to fit all other vehicles. **Installation tip:** Temporarily install the **Muffler, Over-Axle Pipe, and Tail Pipe** using the factory rubber insulators and the Hanger Clamp. Measure from the **Muffler** to the back of the Catalytic Converter to determine the length required. Ensure you leave 6"(3" each end) for the joints to overlap. Cut the **Extension Pipe** to length.



2. Install one of the **5" Hanger Clamps** over the **Extension Pipe** into the OEM rubber isolator located on the frame.
3. Install the **Muffler** over the **Extension Pipe** so that the exhaust will flow smoothly over the louver, securing it with one of the **5" Hanger Clamps**.
Refer to the illustration on the left.
4. Install the **5" Hanger Clamp** into the OEM rubber hangers located on the frame near the outlet of the **Muffler**.
5. Remove the factory rubber insulator for the factory tail pipe and install it onto the **Tail Pipe** hanger. Install the **Tail Pipe** and **5" Band Clamp** onto the **Over-Axle Pipe**. from the rear of the truck, Slide the assembly over the axle and attach to the outlet of the **Muffler**. Finish hanging the **Tail Pipe**.
6. Install the **Hanger Clamp** into the two OEM rubber hangers located above the outlet of the **Muffler**.
7. Adjust the **Tail Pipe** and check along the whole length of the exhaust system to ensure there is adequate clearance around the fuel and brake lines or any wiring. If there is any interference detected, relocate or adjust.
8. Install and adjust the **Exhaust Tip** to suit. Tighten the lock bolt located on the **Exhaust Tip**.
9. Make sure that the exhaust is properly in place before tightening clamps. Start at the front of the exhaust system and begin tightening all connections.

Congratulations! You are ready to begin enjoying the improved performance and driving experience of your MBRP Inc. performance exhaust system. We hope you enjoy your purchase.